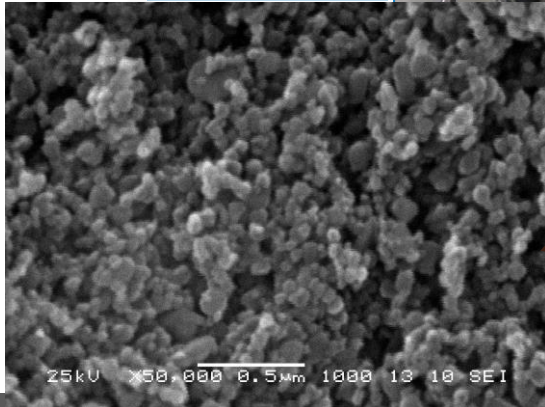
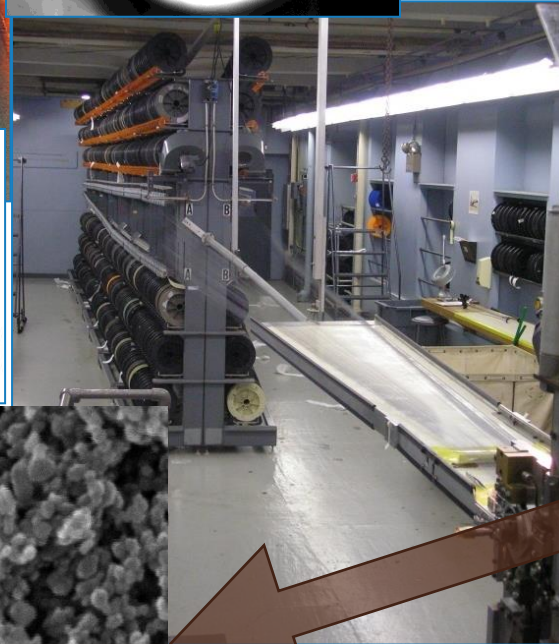
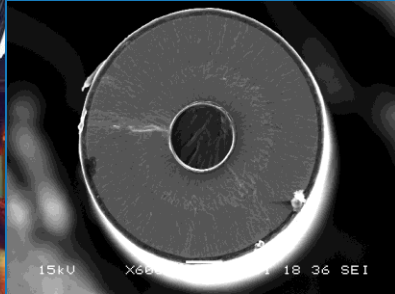


Boron nanopowder for  
 $\text{MgB}_2$  superconductors

Specialty Materials, Inc.  
1449 Middlesex Street  
Lowell, Massachusetts 01851

# SMI's Products



## • Boron

- CVD fiber (100  $\mu\text{m}$  and 140  $\mu\text{m}$ )
- Boron fiber-reinforced composites for aerospace (F-15, helicopters, satellites)
- Boron-carbon hybrid composites (Hy-Bor<sup>®</sup>) for aerospace (unmanned Predator) and sporting goods
- **Boron powder (R&D) for superconducting wire**

## • Silicon Carbide

- CVD fiber (140  $\mu\text{m}$ ) for solar energy and aerospace industries

# Specialty Materials' boron nanopowder for MgB<sub>2</sub> superconductors

- SMI starts with nano-sized boron powder produced by RF plasma synthesis
- The boron nanopowder is reacted to make magnesium diboride (MgB<sub>2</sub>) superconducting wire

# Advantages of plasma synthesized boron powder

- Controlled purity nano-sized boron powder
- Dopants added in the gas phase
  - Precise control over composition
  - Finely dispersed
  - Homogeneous doping

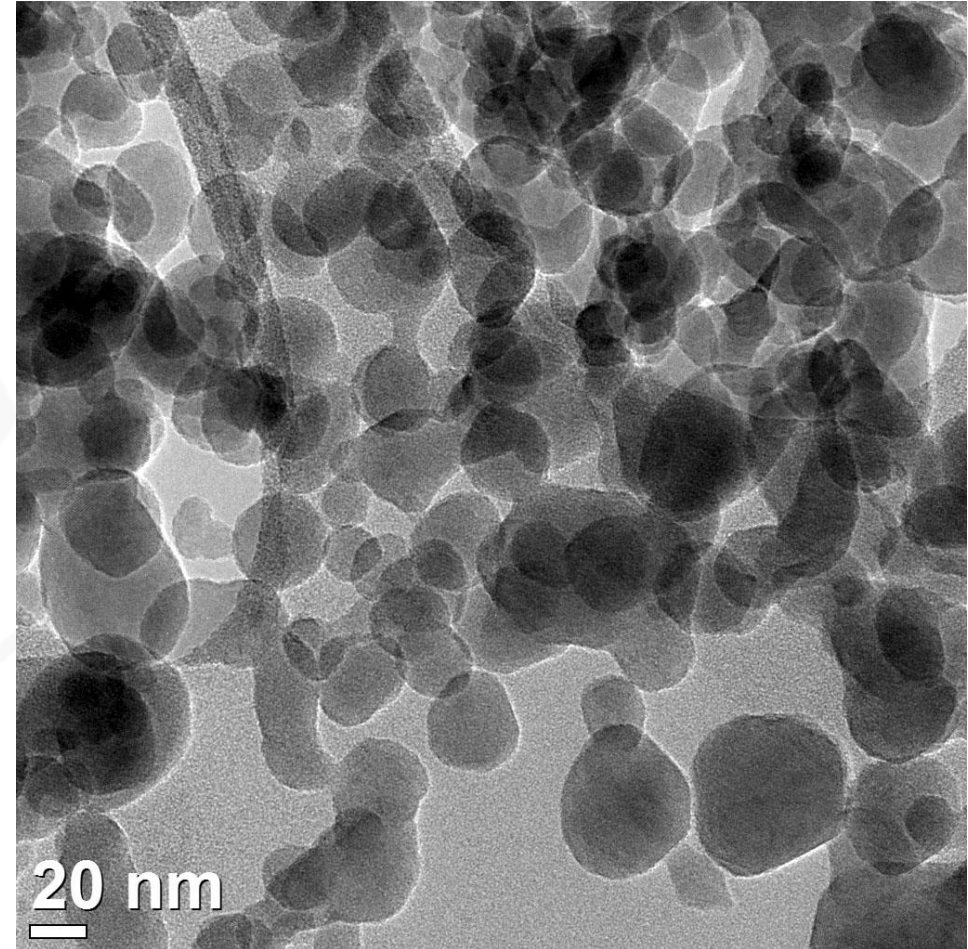
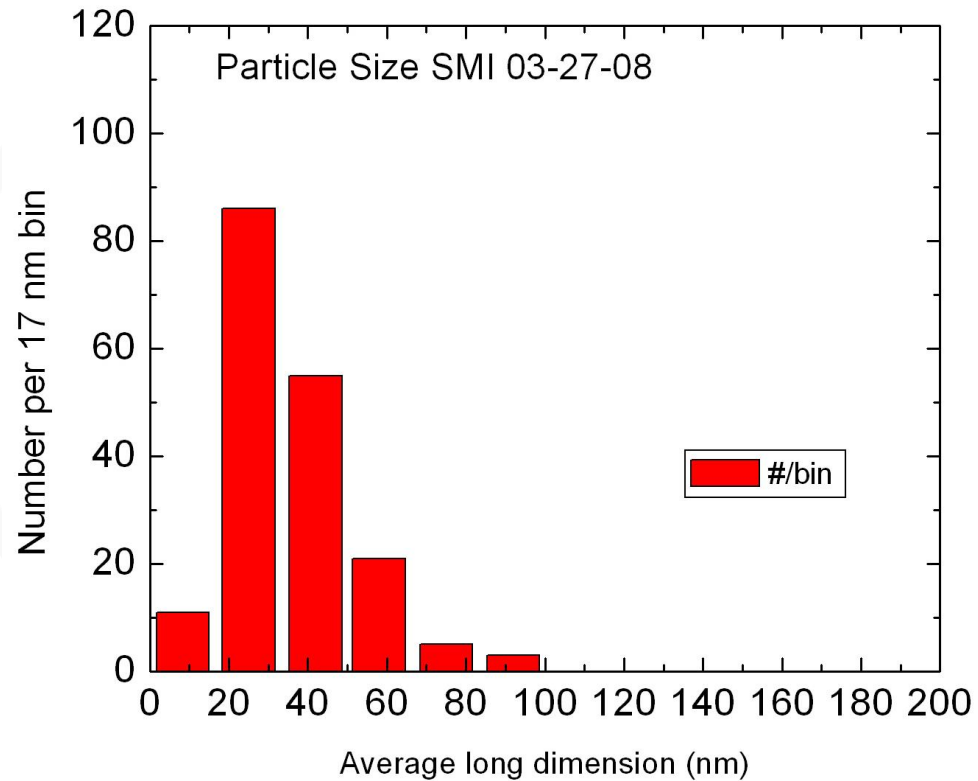
# SMI's pilot plasma synthesis system

**RF plasma system**

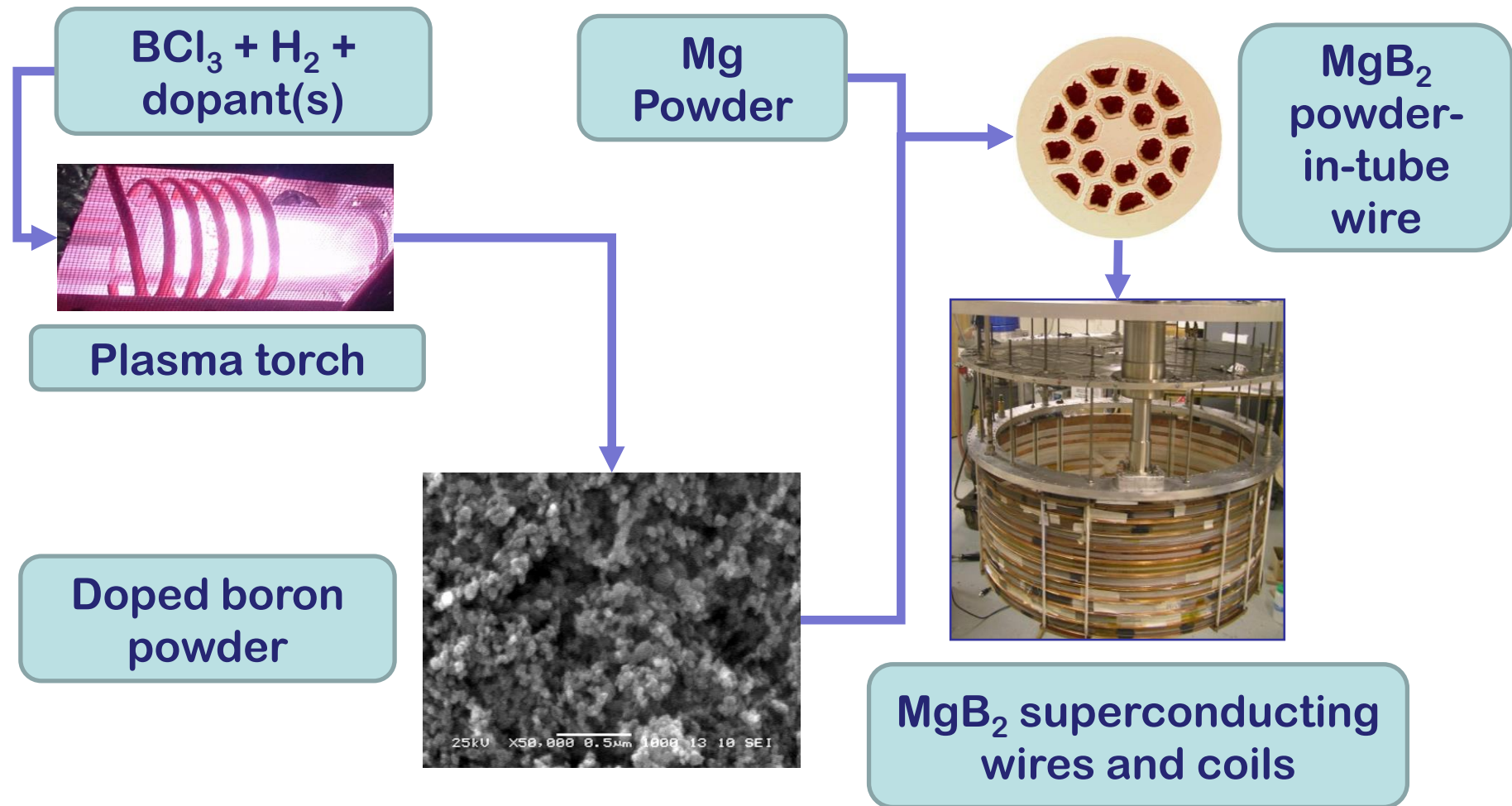


**Plasma torch**

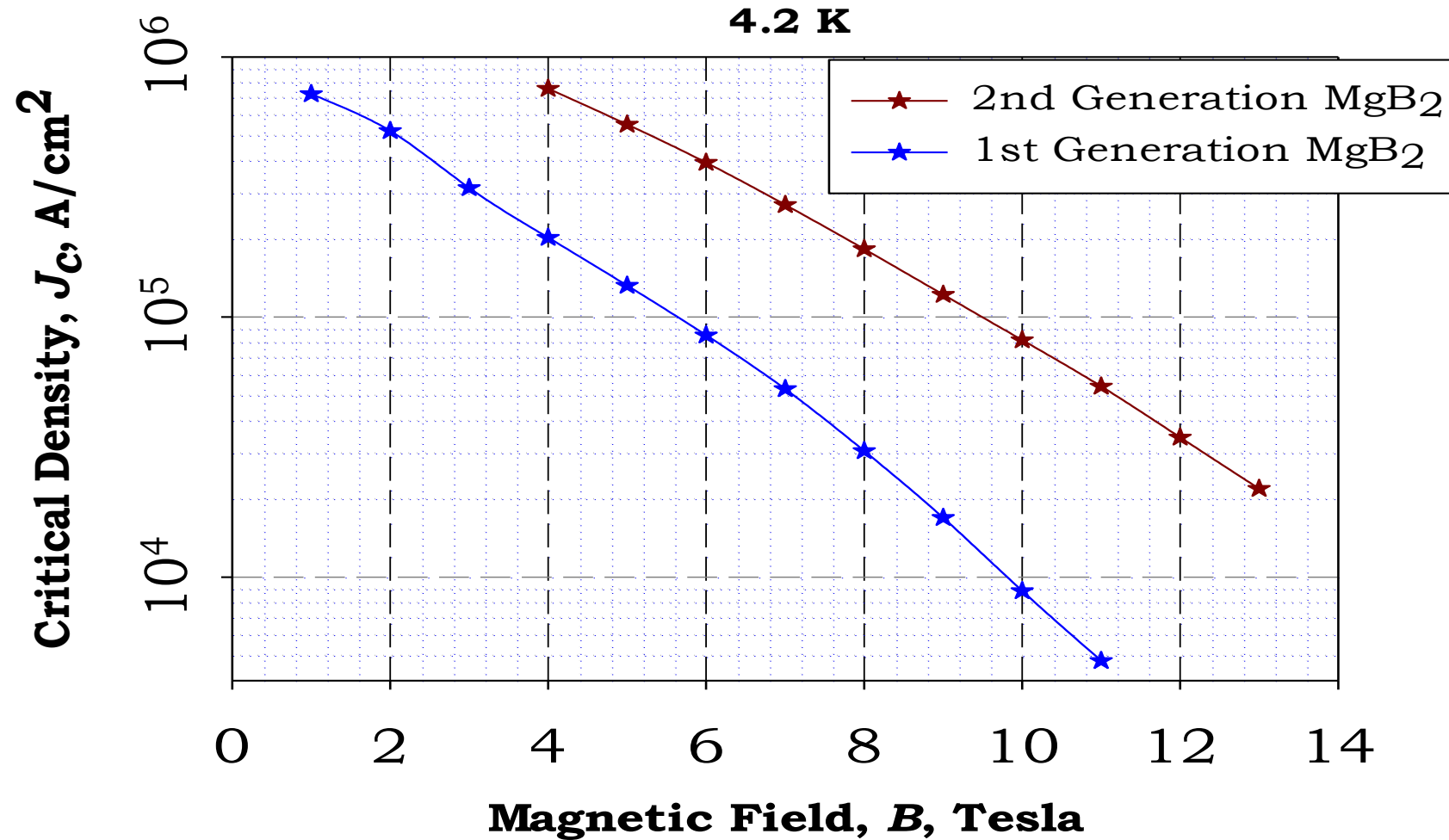
# Boron nanopowder



# Boron nanopowder to MgB<sub>2</sub> wires



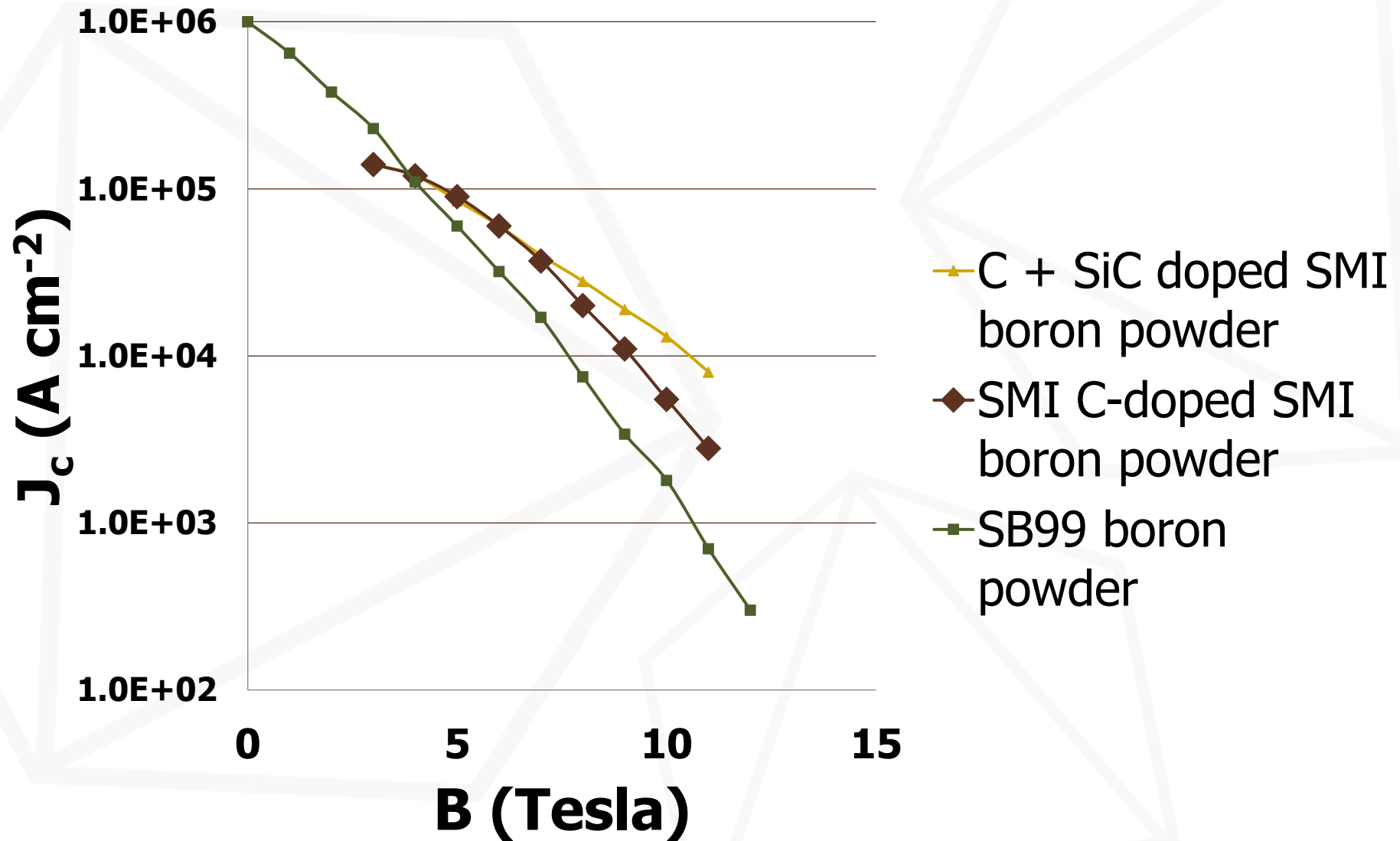
# 2<sup>nd</sup> Generation MgB<sub>2</sub> – breakthrough in wire technology



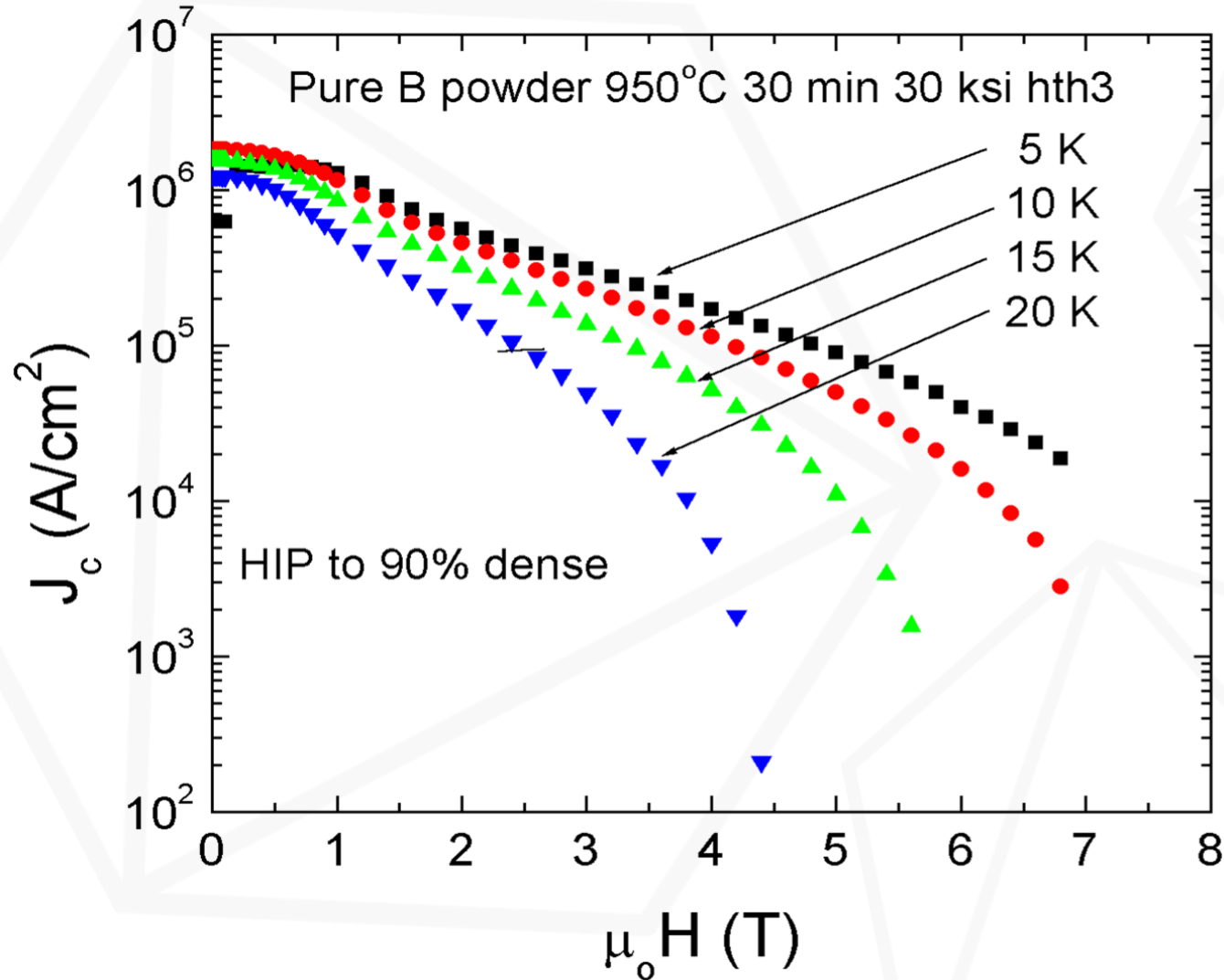
2<sup>nd</sup> generation MgB<sub>2</sub> superconducting wire made with SMI boron powder displays that highest critical current densities,  $J_c$ , thus far reported



# Critical current – MgB<sub>2</sub> wire

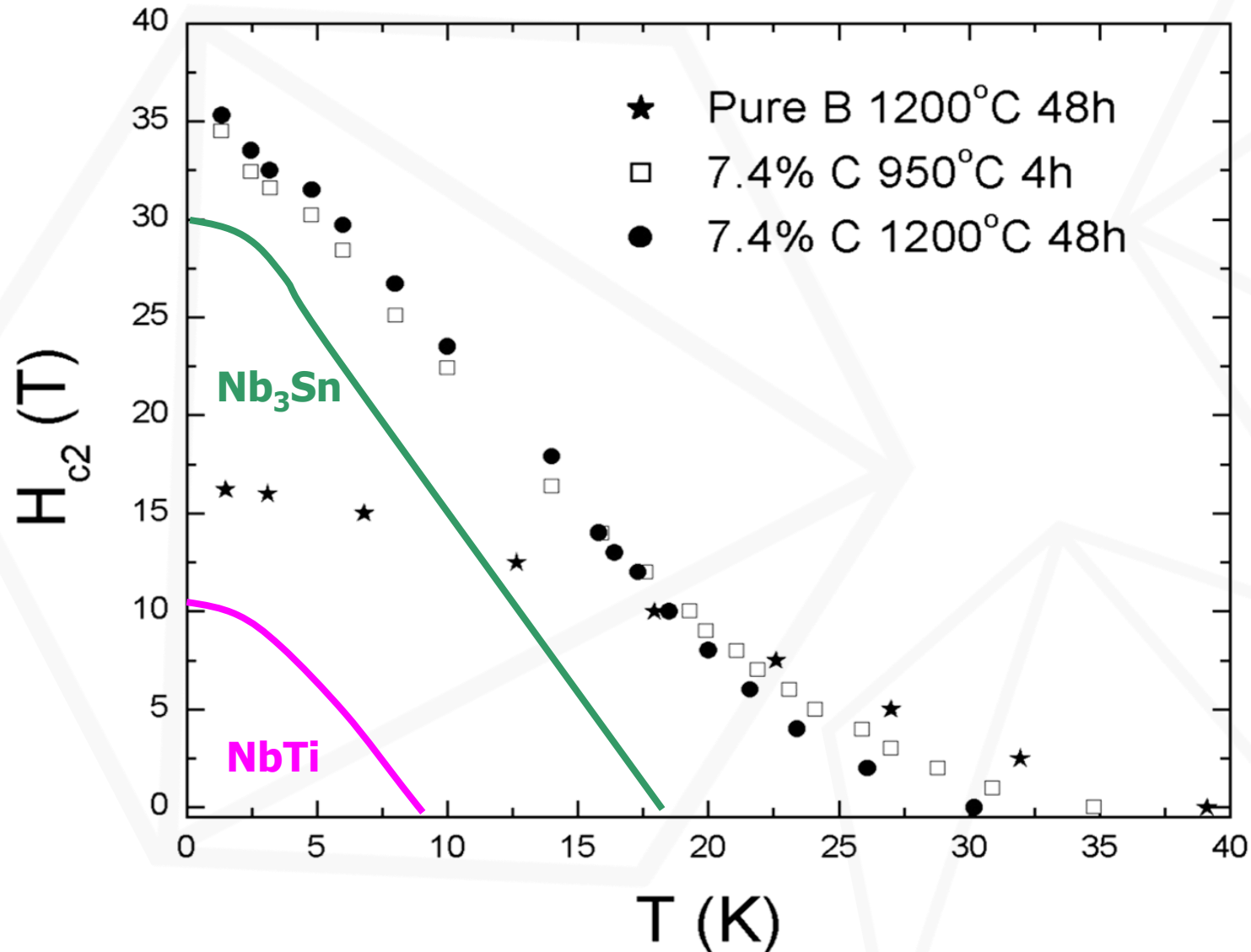


# MgB<sub>2</sub> made from RF plasma synthesized doped boron powder



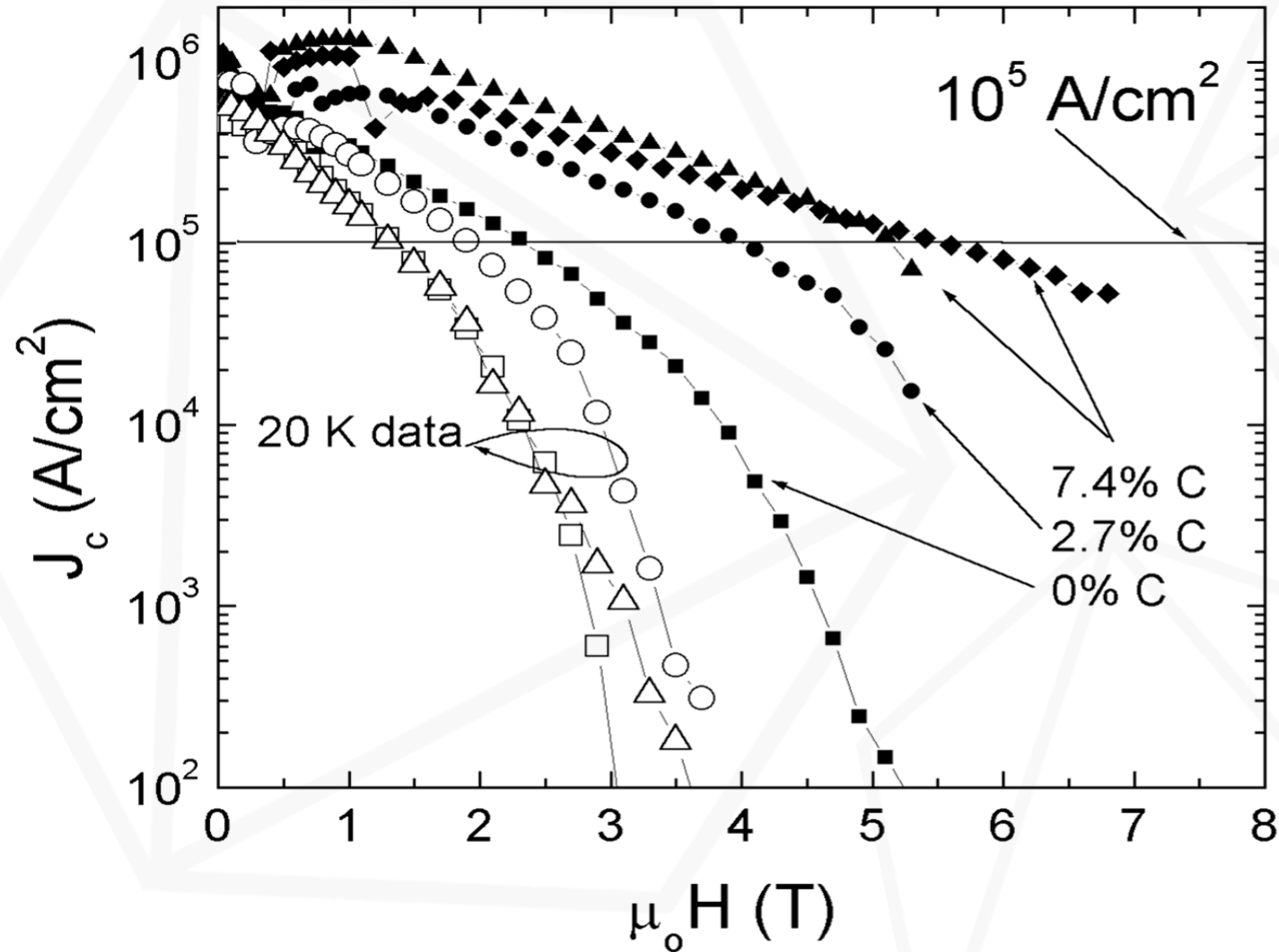
MgB<sub>2</sub> wire made by powder-in-tube (PIT) method using plasma synthesized undoped boron powder. Sheathed wire was HIP'd at 30 ksi at 950°C.

# MgB<sub>2</sub> made from RF plasma synthesized doped boron powder



Upper critical magnetic field data for samples prepared from C-doped boron powder showing  $H_{c2}(T=0) \sim 37$  tesla, among the highest values reported to date for bulk MgB<sub>2</sub> materials

# MgB<sub>2</sub> made from RF plasma synthesized doped boron powder



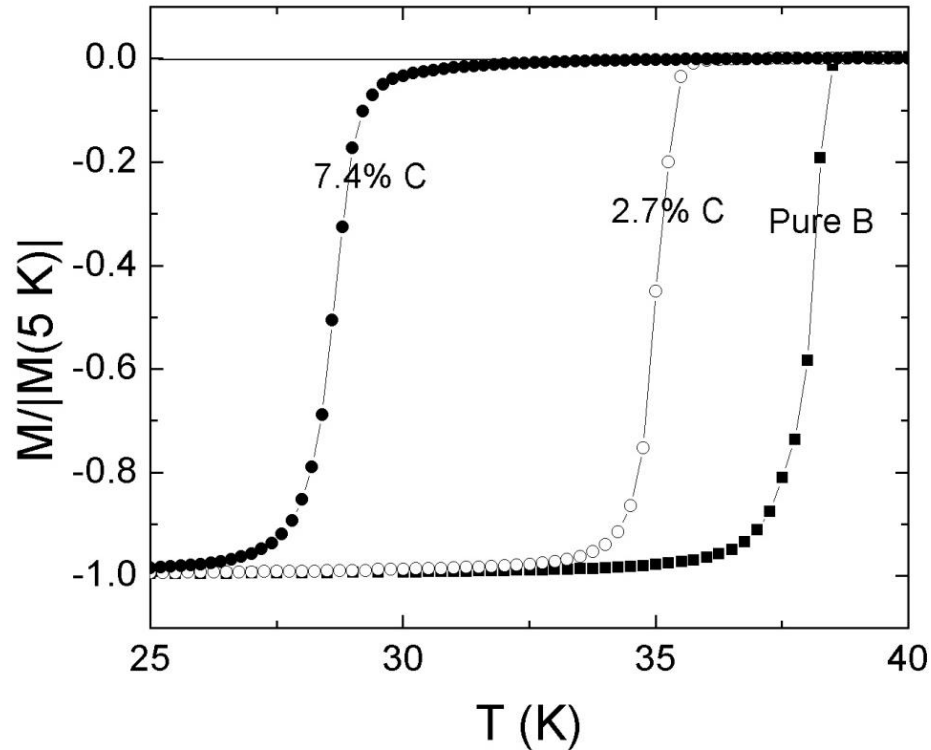
Critical current density vs field at 5K (solid symbols) and at 20K (open symbols) of carbon-doped MgB<sub>2</sub> made from plasma synthesized carbon-doped boron powder

7.4% C  
2.7% C  
0% C

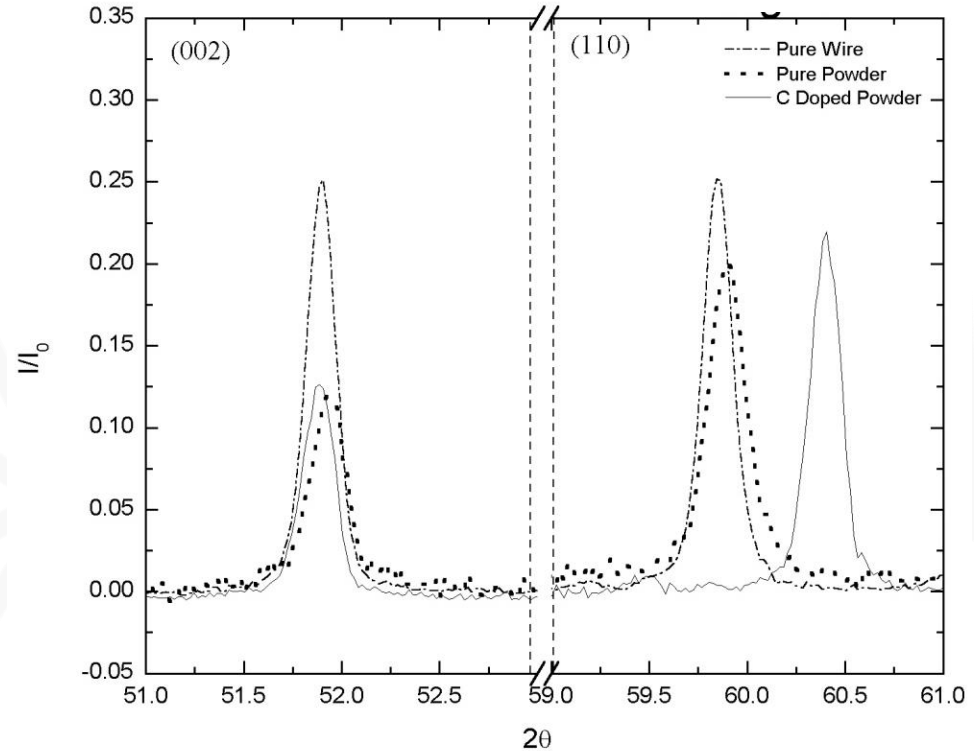
20 K data

$10^5$  A/cm<sup>2</sup>

# MgB<sub>2</sub> made from RF plasma synthesized doped boron powder

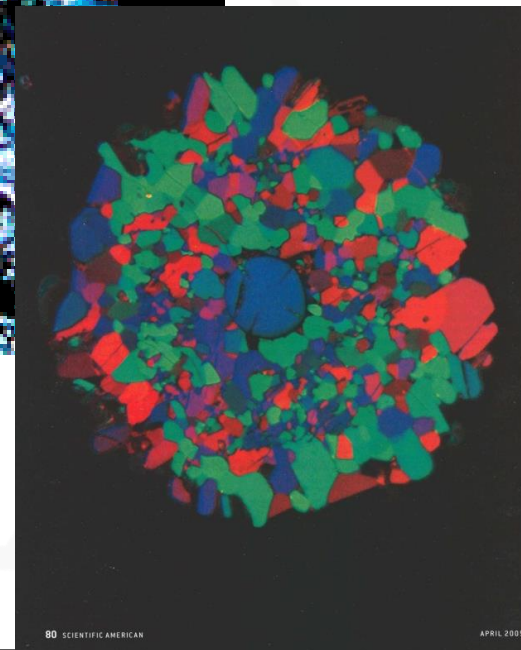


Properties of MgB<sub>2</sub> made from plasma synthesized carbon-doped boron powder showing  $T_c$  vs atomic % C



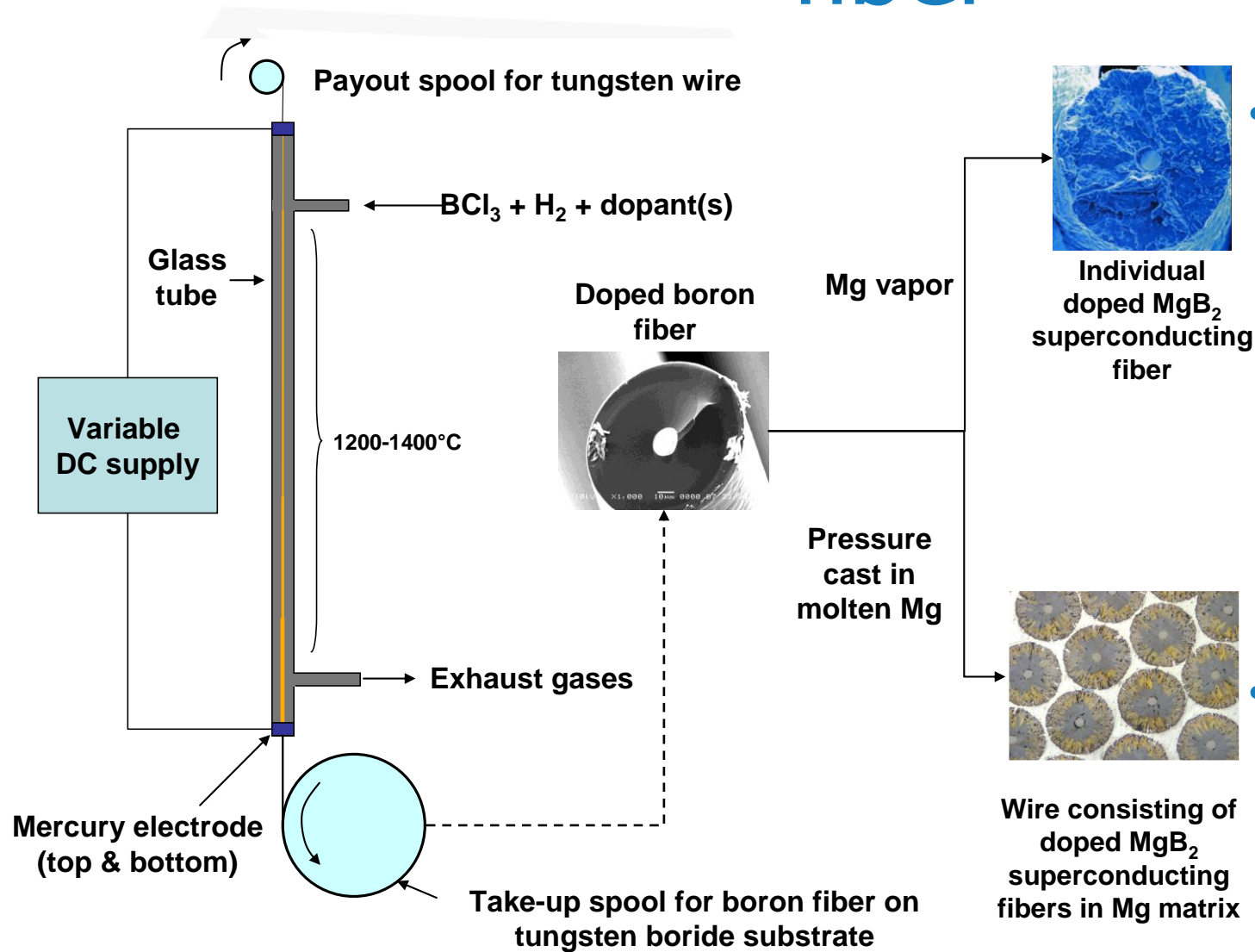
X-ray diffraction patterns (Cu K<sub>α</sub> radiation) of MgB<sub>2</sub> made from pure and doped plasma synthesized boron powder; the a-axis shift of the (110) peak corresponds to approximately 7.4% carbon substituted into the MgB<sub>2</sub> lattice.

# Cover Art



- **MgB<sub>2</sub> made from Specialty Materials boron fiber has been featured on the covers of:**
- ***Physics Today* (March, 2003)**
- ***Physics World* (January, 2002)**
- ***Scientific American* (inside April, 2005 issue)**

# Historical perspective - $\text{MgB}_2$ from SMI's boron fiber



- Conversion of boron to  $\text{MgB}_2$  fiber demonstrated at Ames Laboratory / Iowa State University

- Conversion of boron to  $\text{MgB}_2$  composite wire demonstrated at Northwestern University