

Thawing and Repackaging of Boron/Epoxy Prepreg Tape

In order to maximize shelf life, it is important to keep boron epoxy frozen. Specialty Materials recommends a storage temperature at or below 0°F. If planning to use and refreeze the boron epoxy prepreg, it is imperative that the following procedure be followed:

- **TO THAW:**

1. Store unopened rolls at room temperature for a minimum of 12 hours prior to opening plastic bag
2. Cut open plastic bag
3. Remove shipping flanges
4. Unroll tape and use

- **TO REFREEZE:**

1. Reattach original shipping flanges to tape roll
2. Place unused desiccant inside tape roll (inside core)
3. Place roll with attached flanges inside polyethylene plastic bag
4. Remove air from bag (manually, or preferably using a vacuum seal unit)
5. Hermetically seal bag to keep air from infiltrating back into the bag

- **TO RESHIP:**

1. Follow "Refreezing" steps
2. Refreeze bagged tape
3. Place bagged tape into Specialty Materials shipping container
4. Pack with approx. 12 lbs. of dry ice (foreign shipments use maximum quantity to fill container)
5. Air ship package for next day delivery

This procedure must be followed each time the boron epoxy roll is thawed. There is no limit as to how many times a roll can be thawed and refrozen using this procedure. Failure to follow this procedure can result in moisture contamination which could harm the prepreg.